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Connecting rod maximum allowed twist (2)	+/- 0.05 mm (0.0020 in)
Connecting rod bearing bore diameter (with assembled liners)	53.049-53.027 mm (2.0885-2.0877 in)
Connecting rod bearing-to-crankshaft clearance	0.064-0.026 mm (0.0025-0.0010 in)
Connecting rod side clearance	0.475-0.125 mm (0.0187-0.0049 in)
	ST

(1) The time required for the plunger to leak down 1.6 mm (0.062 in) of travel with 222N force and leak-down fluid in the lash adjuster.

(2) The pin bore and crank bearing bore must be parallel and in the same vertical plane within the specified total difference when measured at the ends of a 203-mm bar, 105.5 mm on each side of rod centerline.

TORQUE SPECIFICATIONS

TORQUE SPECIFICATIONS

Description	Nm	lb-ft	lb-in
A/C compressor bolts	25	18	-
A/C manifold and tube assembly nut	25	18	_
A/C manifold and tube assembly support bracket nut	25	18	-
Accessory drive belt idler pulley bolt	25	18	7
Accessory drive belt tensioner bolts	25	18	Ξ.
Axle housing mounting bolts	89	66	÷
Camshaft bearing cap bolts ⁽¹⁾	-	0 4	. :
Camshaft position (CMP) sensor bolt	10	1.	89
Camshaft phaser sprocket bolt ⁽¹⁾	-) -	÷
Charge motion control valve (CMCV) stud and bolts	10	-	89
Connecting rod bolts (1)	-	-	-
Cooling fan shroud	10	-	89

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bolts			[
Coolant pump bolts	25	18	-
Coolant pump pulley bolts	25	18	-
Coolant tube support stud	10	-	89
Crankshaft position (CKP) sensor bolt	10	-	89
Crankshaft damper pulley bolt ⁽¹⁾	-	-	-
Crankshaft main bearing cap bolts (cross-mounted) ⁽¹⁾			÷
Crankshaft main bearing cap bolts (vertical) ⁽¹⁾			
Cylinder head temperature sensor (CHT)	26	19	-
Cylinder heads bolts (1)	-	-	-
Engine front cover bolts ⁽¹⁾	-	-	-
Engine support insulator bracket-to- engine support insulator bolts	72	53	÷
Engine support insulator bracket-to- cylinder block bolts	63	46	-
Engine support insulator through bolt (LH) ⁽¹⁾	-	-	-
Engine support insulator through nuts (RH)	250	184	-
Engine wiring harness retainer nut	10	-	89
Exhaust manifold-to- catalytic converter	40	30	-

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nuts		Ĩ	1 1
Exhaust support	25	18	-
bracket bolt			
Exhaust system	40	30	
support bracket bolts			
Exhaust manifold	40	30	÷
flange nuts	141.20		
Exhaust manifold	12	9	, 2
studs		10	
Exhaust manifold nuts	25	18	=
Flexplate bolts ⁽¹⁾	2	· · · · · · · · · · · · · · · · · · ·	- 1
Flexplate inspection cover bolts	34	25	-
Flywheel bolts ⁽¹⁾	-	-	-
Frame crossmember bolts	102	75	-
Fuel rail bolts	10	13-	89
Generator support	10		89
bracket bolts			
Generator lower	25	18	-
mounting bolts	10.00 M.M.		
Ground strap nut	10	1417 1 10	89
Heated oxygen sensor (HO2S)	46	34	-
Ignition coil	6	-	53
Intake manifold bolts (1)	-	-	-
Knock sensor	20	15	-
Oil filter	16	12	<u> -</u>
Oil filter adapter bolts	25	18	
Oil level indicator	10		89
tube bolt (rear)		-	
Oil level indicator	25	18	-
tube bolt (front)			
Oil pump screen and	10		89
pickup tube-to-oil			
pump bolts			
Oil pan bolts ⁽¹⁾	1990 - Contra 19	-	<u>-</u>
Oil pan drain plug	14	10	÷

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Oil pressure switch	14	10	-
Oil pump bolts	10	2	89
Oil pump screen and pickup tube-to-spacer bolt	25	18	Η.
Oil pump screen and pickup tube spacer bolt	25	18	-
Positive crankcase ventilation (PCV) heater element bolts	6	-	53
Power steering reservoir support bracket bolt	25	18	-
Power steering reservoir support bracket nut	10	-	89
Power steering pump bolts	25	18	-
Power steering pressure tube fitting	65	48	.
Power steering pressure tube support bracket nut	10	10	89
Radio ignition interference capacitor nut	25	18	=
Rear main oil seal retainer bolts	10	-	89
Shift cable bracket bolts	25	18	a t)
Spark plugs	34	25	÷
Sway bar nuts	30	22	-
Thermostat housing bolts	10	-	89
Throttle body bolts ⁽¹⁾	-	-	-
Timing chain guide bolts	10	1-	89
Timing chain hydraulic tensioner bolts	25	18	-

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Transmission-to- engine bolts	60	44	-
Torque converter-to- flexplate nuts	36	27	-
Transmission mount nuts	103	76	-
Transmission filler tube bolt	20	15	
Transmission cooler tube support bracket nut	10	-	89
Upper radiator hose support bracket bolt	10	-	89
Valve cover bolts ⁽¹⁾	i .	-	-
Variable camshaft timing (VCT) sprocket assembly bolts ⁽¹⁾	ж. ж.	-	T .1
(1) Refer to the procedure	in this article.	×	

DESCRIPTION AND OPERATION

ENGINE

NOTE: Refer to the exploded view under the assembly procedure in this article.

The 5.4L (3V) is a V-8 engine with the following features:

- Single overhead camshafts
- Three valves per cylinder
- Sequential multiport fuel injection (SFI)
- Aluminum cylinder heads
- Cast iron, 60-degree V-cylinder block
- Variable camshaft timing (VCT)
- Individually chain-driven camshafts with a hydraulic timing chain tensioner on each timing chain
- Distributorless ignition system
- Electronic returnless fuel system

Identification