

Instrument Panel Pad

**PART
45-61**

APPLIES TO ALL MODELS

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REMOVAL AND INSTALLATION

INSTRUMENT PANEL PAD E-100—E-350 and Club Wagon

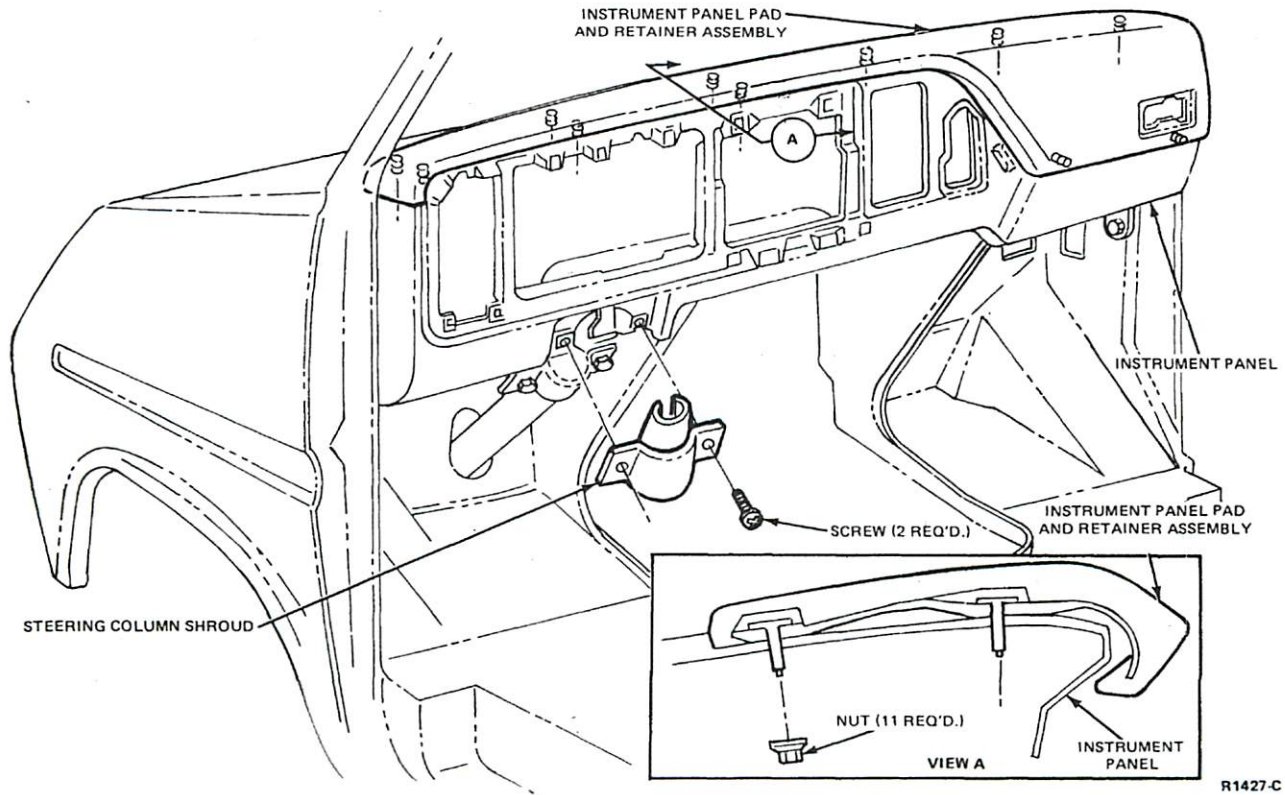
The instrument panel pad is attached to the instrument panel with eleven retaining nuts (Fig. 1). To remove the pad, it is necessary to first remove the left (2 screws, 2 clips) and right (6 screws including one behind name plate, and 2 clips) finish panels; remove the cluster

assembly (7 screws); and remove the radio (if so equipped—4 screws). Be sure to disconnect the battery ground cable before removing the retaining nuts under any instrument panel component.

The instrument panel assembly should be removed from the vehicle for removal of the instrument panel pad on A/C units only.

F-100 Thru F-350 and Bronco

The instrument panel pad is attached to the instrument panel with ten nuts at five locations as shown in Fig. 2. Disconnect the negative (ground) cable from the battery. To remove the pad, it is necessary to remove the instrument cluster (Group 33) and trim cover, the A/C registers (if so equipped) and the



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FIG. 1 Instrument Panel Pad Installation—E-100—E-350 and Club Wagon

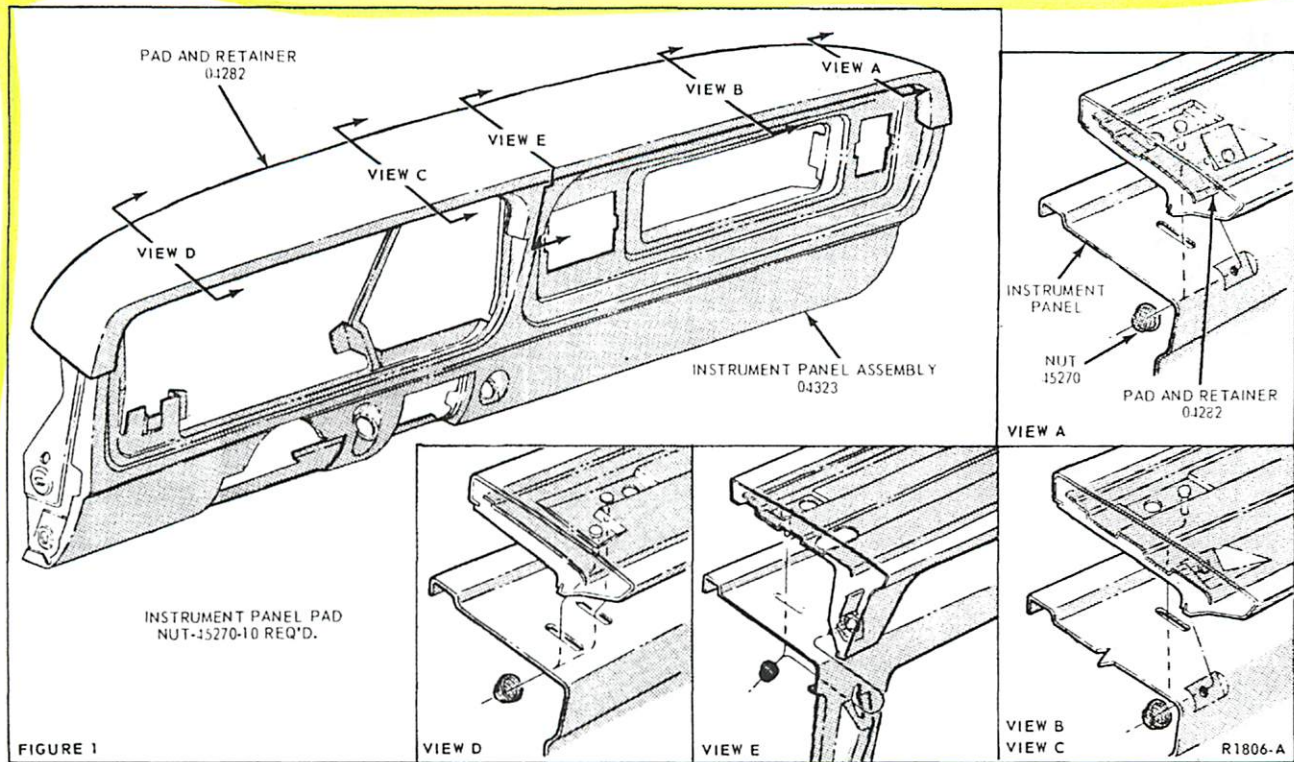


FIG. 2 Instrument Panel Pad Installation—F-100 Through F-350

glove box liner to gain access to the ten retaining nuts.

F-600 Thru F-700

Removal

1. Disconnect the negative (ground) cable from the battery.
2. Remove the cluster and the glove box.
3. Remove the 14 attaching nuts, (Items A, B, and C, Fig. 3) and remove the pad and retainer assembly.

Installation

1. Install the new pad and retainer assembly to the instrument panel with the pad studs entering the corresponding holes in the panel, and install the 14 retaining nuts (Fig. 3).
2. Install the instrument cluster and glove box, then connect the battery cable.

C-Series

Removal

1. Disconnect the negative battery ground cable.
2. After removing the retaining screws, pull the instrument cluster away from the instrument panel. If the vehicle has a radio, remove the speaker grille and the speaker.
3. Remove the seven retaining screws and the windshield lower garnish moulding (Fig. 4).
4. Unsnap the left moulding (3 clips) and the right moulding (7 clips).

5. Remove one nut retaining the pad to the instrument panel (View A, Fig. 4), and remove the instrument panel pad.

Installation

1. Thoroughly clean the instrument panel area to be covered.
2. If the truck has a radio, position the cover on the instrument panel and, working from underneath, locate the speaker retaining screw holes on the cover. Remove the cover.
3. Using the screw hole markings as a guide, position the grille on the cover and mark the necessary grille opening on the cover. Cut out the opening.
Position the cover temporarily, marking the cover and the instrument panel at several locations for centering the cover.
4. Using a wide brush, apply Part No. 19C525 cement or equivalent to the edges of the instrument panel and instrument panel pad. This cement is very fast drying, and the cover must be exactly positioned immediately after application of the cement.
5. Press the cover into position on the instrument panel, and install the retaining nut on the underside of the instrument panel (View A, Fig. 4)
6. If equipped with a radio, install the speaker and grille using three-inch screws.

7. Install the instrument cluster and then follow the appropriate procedure below to finish the installation.
8. Position the five windshield lower garnish moulding supports along the forward edge of the cover (Fig. 4), position the garnish moulding on the supports and secure with the seven retaining screws.
9. Position the retaining clips evenly in the safety cover lower mouldings, and locate the clip holes on the edge of the cover.
10. After drilling 1/8-inch holes through the cover and the instrument panel, snap the lower mouldings in place: right moulding (7 clips), left moulding (3 clips).
11. Connect the battery.

L-Series

The instrument panel and pad arrangement is installed as three different components: the right pad and retainer assembly on the right portion of the instrument panel; the right cluster opening pad and retainer assembly to the right of the cluster opening, and the left finish panel to the left of the cluster opening. Disconnect the negative (ground) cable from the battery. Remove and install any one of these components on line-haul L-Series as illustrated in Fig. 5.

Refer to Fig. 6 for L-Series city delivery models.