Procedure revision date: 11/6/2014

#### Refrigerant System Tests - 2.7L EcoBoost (238kW/324PS)

### Inspection

1. NOTE: Procedure 1 — Ambient Temperature below 21°C (70°F).

**NOTE:** To perform an accurate test make sure the vehicle ambient temperature is 21°C (70°F) or above. Perform the following steps to achieve normal operating pressures.

Drive the vehicle or run the engine until it reaches normal operating temperature.

- 2. Set the <u>A/C</u> system temperature to the highest possible temperature setting with the dual function disabled (if equipped). Manually set the blower on HI. If the vehicle has a fresh air/recirc button, set it to recirculation. If the vehicle has an <u>A/C</u> switch or compressor on switch, set it to <u>A/C</u> OFF.
- 3. Close all the vehicle windows and doors.
- 4. Allow the vehicle to idle for 5 minutes.
- Confirm the cabin temperature is above 24°C (75°F). Set the <u>A/C</u> switch or compressor on switch to MAX A/C ON.
- 6. Allow the vehicle to idle for 5 minutes.
- 7. Turn engine off and proceed to procedure 2 ambient temperature between 21°C (70°F) and 38°C (100°F).

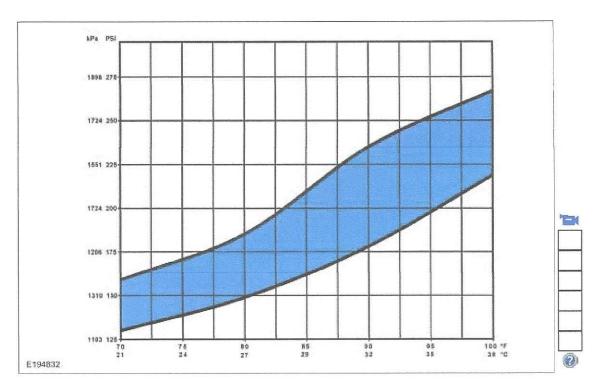
### Inspection

**NOTE:** To perform an accurate test make sure the vehicle ambient temperature is 21°C (70°F) or above. Perform the following steps to achieve normal operating pressures.

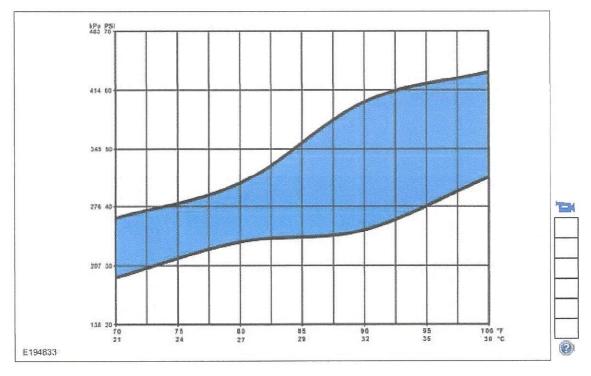
1. NOTE: Procedure 2 — Ambient Temperature between 21°C (70°F) and 38°C (100°F)

Run the engine until it reaches normal operating temperature.

- 2. Connect the air conditioning service unit to the refrigerant system.
- 3. Set the A/C system temperature to the lowest possible temperature setting with the dual function disabled (if equipped). Manually set blower on HI. If the vehicle has a fresh air/recirc button, set it to FRESH. If the vehicle has an A/C switch or compressor on switch, set it to A/C ON.
- 4. Open all vehicle windows and leave the hood open for the test. Open the rear doors.
- 5. Confirm the compressor is operating and the engine cooling fan(s) are operating or engaged. Allow the vehicle to idle until the suction (low-side) and discharge (high-side) pressures are stable or fluctuate in a range that repeats.
- 6. Record the ambient (shop) temperature.
- 7. Record the discharge pressure. If the pressure is fluctuating, record the average value.
- 8. <u>A/C</u> system, determine if the discharge pressure falls within the normal operating limits using the **Normal** Refrigerant Discharge Pressures 21 38° C (70 100° F) Ambient (30 60% Relative Humidity) chart below.



9. <u>A/C</u> system, determine if the discharge pressure falls within the normal operating limits using the **Normal** Refrigerant Discharge Pressures 21 - 38° C (70 - 100° F) Ambient (30 - 60% Relative Humidity) chart below.



- 10. Record the suction pressure. If the pressure is fluctuating, record the average value.
- 11. **NOTE:** Use the following table to guide diagnosis of the refrigerant system if operating pressures are outside normal limits.

High (Discharge) Low (Suction)	Component — Causes
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Pressure	Pressure	
High	Normal to High	<ul><li>Condenser — inadequate airflow.</li><li>Engine — overheating.</li></ul>
Normal to High	Normal	Refrigerant overcharge — air in refrigerant.
Normal to Low	High	<ul> <li>A/C Compressor — low performance.</li> </ul>
Normal to Low	Normal to High	<ul> <li>A/C suction line — partially restricted or plugged. <sup>a</sup></li> </ul>
Normal to Low	Low	<ul> <li>Low refrigerant charge — leak in system.</li> <li>A/C suction line — partially restricted or plugged.</li> </ul>
Erratic Operation or Compressor Not Running		<ul> <li>Ambient Air Temperature (AAT) sensor — poor connection.</li> <li>A/C pressure transducer — poor connection.</li> <li>Evaporator temperature sensor — poor connection.</li> <li>Low refrigerant charge — leak in system.</li> </ul>

### Additional Possible Components or Causes Associated With Inadequate Compressor Operation

- Compressor drive belt loose
- Compressor clutch slipping
- Clutch coil open shorted, or loose mounting
- Control assembly switch dirty contacts or sticking open
- Clutch wiring circuit high resistance, open or blown fuse
- Compressor operation interrupted by engine computer

# Additional Possible Components or Causes Associated With a Damaged Compressor

- Incorrect clutch air-gap
- · Suction accumulator refrigerant oil bleed hose plugged
- Refrigerant leaks

### Inspection

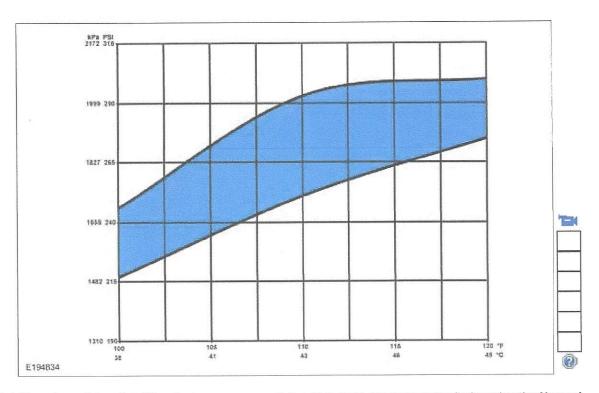
1. NOTE: Procedure 3 — Ambient Temperature Above 38°C (100°F)

Run the engine until it reaches normal operating temperature.

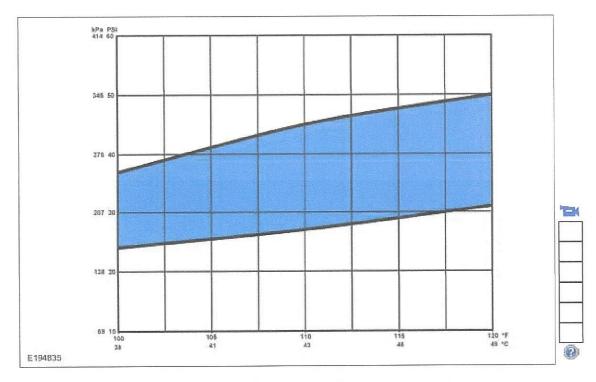
- 2. Connect the air conditioning service unit to the refrigerant system.
- 3. Set temperature to the lowest possible temperature setting with the dual function disabled (if equipped). Manually set blower on HI. If the vehicle has a fresh air/recirc button, set it to FRESH. If the vehicle has an A/C switch or compressor on switch, set it to A/C ON.
- 4. Open all vehicle windows and leave the hood open for the test. Open the rear hatch and/or rear doors (if equipped).
- 5. Confirm the compressor is operating and the engine cooling fan(s) are operating or engaged. Allow the vehicle to idle until the suction (low-side) and discharge (high-side) pressures are stable or fluctuate in a range that repeats.
- 6. Record the ambient (shop) temperature.
- 7. Record the discharge pressure. If the pressure is fluctuating, record the average value.
- 8. <u>A/C</u> system, determine if the discharge pressure falls within the normal operating limits using the **Normal** Refrigerant Discharge Pressures 38 49° C (100 120° F) Ambient (15 40% Relative Humidity) chart below.

a Low pressure reading will be normal to high if restriction is downstream of service access valve.

b Low pressure reading will be low if restriction is upstream of service access valve.



9. <u>A/C</u> system, determine if the discharge pressure falls within the normal operating limits using the Normal Refrigerant Discharge Pressures 38 - 49° C (100 - 120° F) Ambient (15 - 40% Relative Humidity) chart below.



- 10. Record the suction pressure. If the pressure is fluctuating, record the average value.
- 11. **NOTE:** Use the following table to guide diagnosis of the refrigerant system if operating pressures are outside normal limits.

Pressure	Pressure	
High	Normal to High	<ul><li>Condenser — inadequate airflow.</li><li>Engine — overheating.</li></ul>
Normal to High	Normal	Refrigerant overcharge — air in refrigerant.
Normal to Low	High	A/C Compressor — low performance.
Normal to Low	Normal to High	<ul> <li>A/C suction line — partially restricted or plugged. <sup>a</sup></li> </ul>
Normal to Low	Low	<ul> <li>Low refrigerant charge — leak in system.</li> <li>A/C suction line — partially restricted or plugged.</li> </ul>
Erratic Operation or Compressor Not Running		<ul> <li>Ambient Air Temperature (AAT) sensor — poor connection.</li> <li>A/C pressure transducer — poor connection.</li> <li>Evaporator temperature sensor — poor connection.</li> <li>Low refrigerant charge — leak in system.</li> </ul>

## Additional Possible Components or Causes Associated With Inadequate Compressor Operation

- Compressor drive belt loose
- Compressor clutch slipping
- Clutch coil open shorted, or loose mounting
- Control assembly switch dirty contacts or sticking open
- Clutch wiring circuit high resistance, open or blown fuse
- Compressor operation interrupted by engine computer

# Additional Possible Components or Causes Associated With a Damaged Compressor

- Incorrect clutch air-gap
- Suction accumulator refrigerant oil bleed hose plugged
- Refrigerant leaks

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<sup>&</sup>lt;sup>a</sup> Low pressure reading will be normal to high if restriction is downstream of service access valve.

<sup>&</sup>lt;sup>b</sup> Low pressure reading will be low if restriction is upstream of service access valve.