Thermostat

Materials

Name	Specification
Motorcraft® Orange Concentrated Antifreeze/Coolant VC-3-B	WSS-M97B44-D

Removal

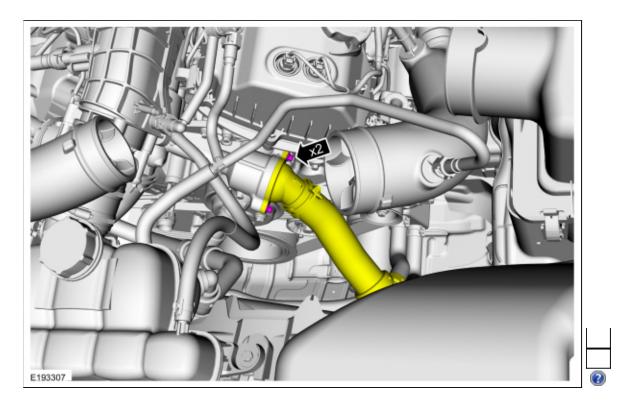
NOTE: Removal steps in this procedure may contain installation details.

- Drain the cooling system. Refer to: <u>Cooling System Draining, Vacuum Filling and Bleeding</u> (303-03C Engine Cooling - 3.5L EcoBoost (272kW/370PS), General Procedures).
- Remove the air cleaner outlet pipe. Refer to: <u>Air Cleaner Outlet Pipe</u> (303-12C Intake Air Distribution and Filtering - 3.5L EcoBoost (272kW/370PS), Removal and Installation).
- 3. NOTICE: Cover the accessory drive belts to prevent coolant contamination of the belts.

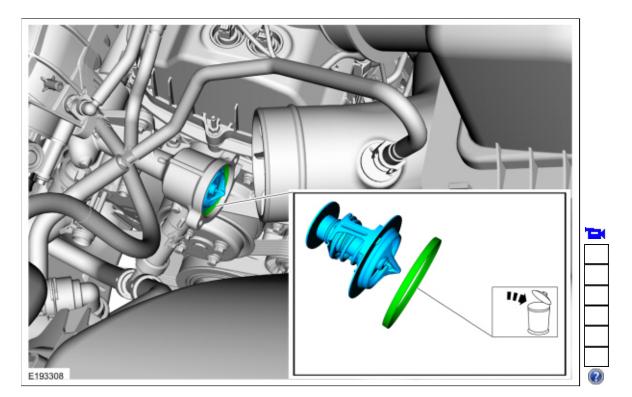
Completely cover the accessory drive belts with waterproof plastic.

4. **NOTE:** During installation, make sure the coolant outlet connection is fully seated on the thermostat housing before tightening the bolts.

Remove the bolts and detach the coolant inlet connector. *Torque*: 89 lb.in (10 Nm)



5. Remove the thermostat and discard the O-ring seal.



Installation

1.

1. Install a new O-ring seal and lubricate it with clean engine coolant.

Material: Motorcraft® Orange Concentrated Antifreeze/Coolant / VC-3-B (WSS-M97B44-D) 2. To install, reverse the removal procedure.

 Fill and bleed the cooling system. Refer to: <u>Cooling System Draining</u>, <u>Vacuum Filling and Bleeding</u> (303-03C Engine Cooling - 3.5L EcoBoost (272kW/370PS), General Procedures).

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