

FORD:

2015-2016 F-150

ISSUE

Some 2015-2016 F-150 vehicles may exhibit a rattle and/or squeak noise from the vista roof opening panel while the panel is closed and the vehicle is being driven.

ACTION

Follow the Service Procedure steps to correct the condition.

SERVICE PROCEDURE

1. Position the glass panel to the vent position. (Figure 1)



Figure 1 - Article 16-0020

2. Clean the rear and side rubber seals of the movable glass panel with isopropyl alcohol.
3. Clean the exposed sheet metal of the roof opening with isopropyl alcohol.
4. Position the glass panel to the fully open position. (Figure 2)



Figure 2 - Article 16-0020

5. Clean the remaining front rubber seal area of the movable glass panel with isopropyl alcohol.
6. Clean the remaining exposed sheet metal of the roof opening with isopropyl alcohol.

NOTE: The information contained in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford, Lincoln, or Mercury dealership to determine whether the bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.

7. Apply isopropyl alcohol onto a clean folded shop rag and insert it between the rear fixed glass panel seal and the roof opening sheet metal. (Figure 3)



Figure 3 - Article 16-0020

- a. Folding the shop rag over a flexible piece of plastic such as an old credit card or a thin piece of plexiglass will assist in the cleaning process.
 - b. Slide the isopropyl alcohol-soaked shop rag around all sides of the fixed panel glass.
8. Apply a light film of Krytox® grease to the entire sheet metal roof opening of the movable glass panel and the front edge of the movable glass seal.
 9. Hold the wind deflector down and apply Krytox® grease to both openings of the left and right front set plates. (Figure 4)

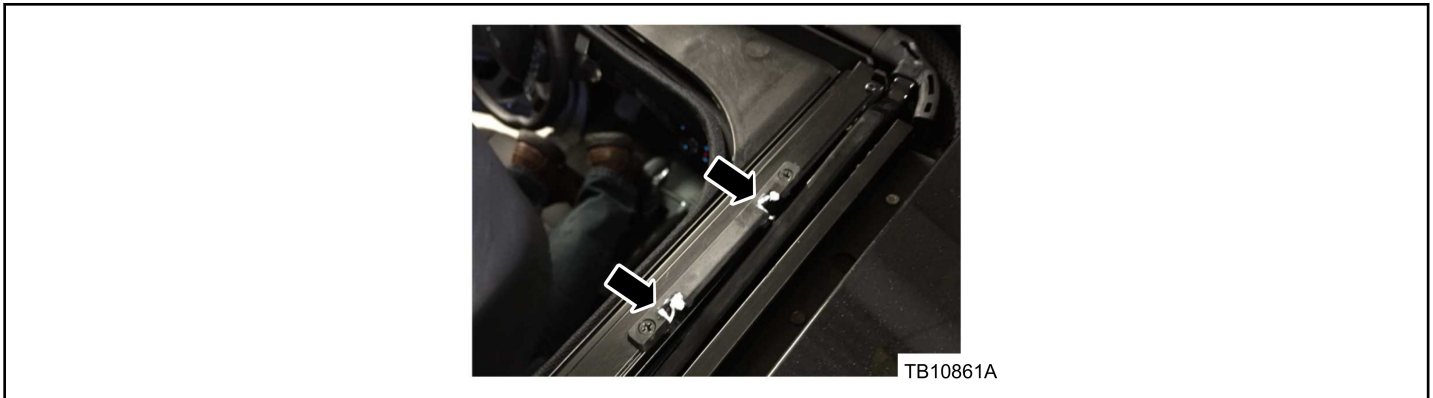


Figure 4 - Article 16-0020

10. Cycle the glass from open to closed, closed to vent, vent to closed, closed to open and open to closed.

Obtain Locally	
Part Number	Part Description
	Isopropyl Alcohol
164-R4906	Rotunda Krytox® Grease

PART NUMBER	PART NAME

OPERATION	DESCRIPTION	TIME
160020A	2015-2016 F-150: Clean And Lubricate Rubber Seals Following The Service Procedure (Do Not Use With Any Other Labor Operations)	0.4 Hr.

TSB 16-0020 (Continued)

WARRANTY STATUS:

Eligible Under Provisions Of New Vehicle Limited Warranty Coverage

Warranty/ESP coverage limits/policies/prior approvals are not altered by a TSB. Warranty/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

DEALER CODING

BASIC PART NO.	CONDITION CODE
16500A18	07