



501-17A Roof Opening Panel - Vehicles With: Roof Opening Panel

General Procedures

2015 F-150

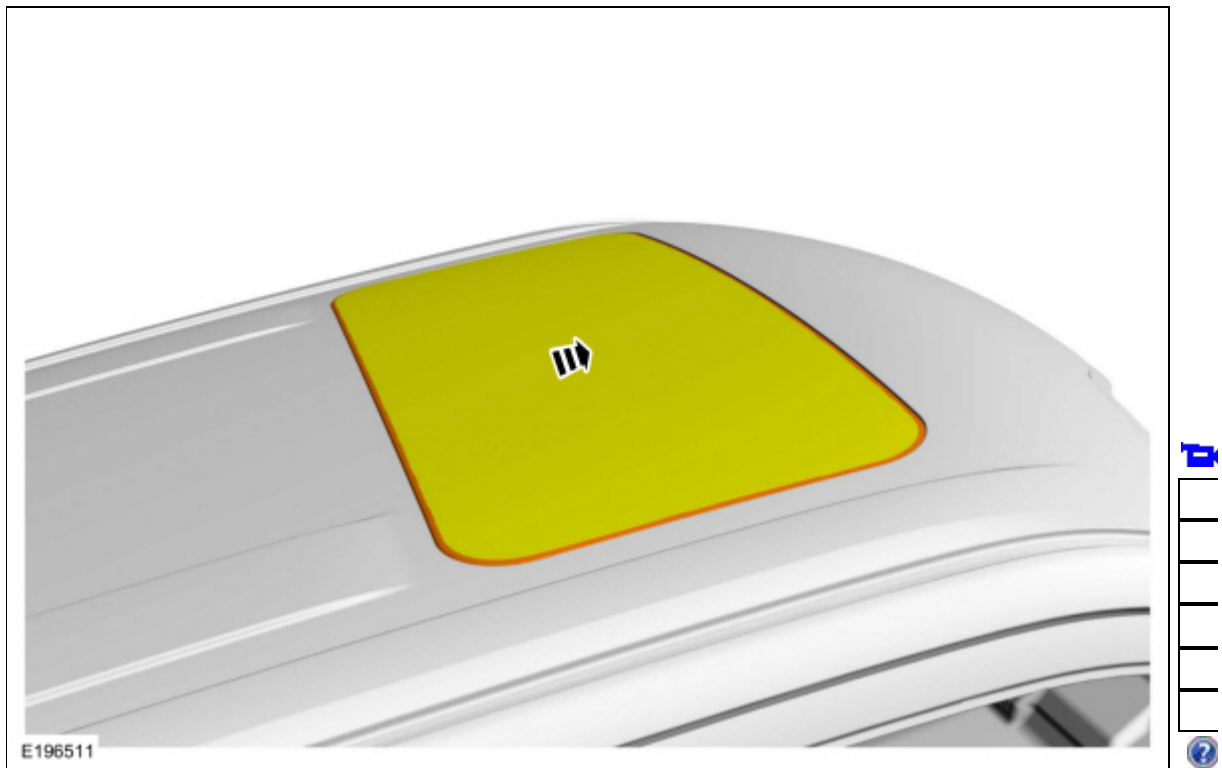
Procedure revision date:
09/30/2015

Roof Opening Panel Alignment

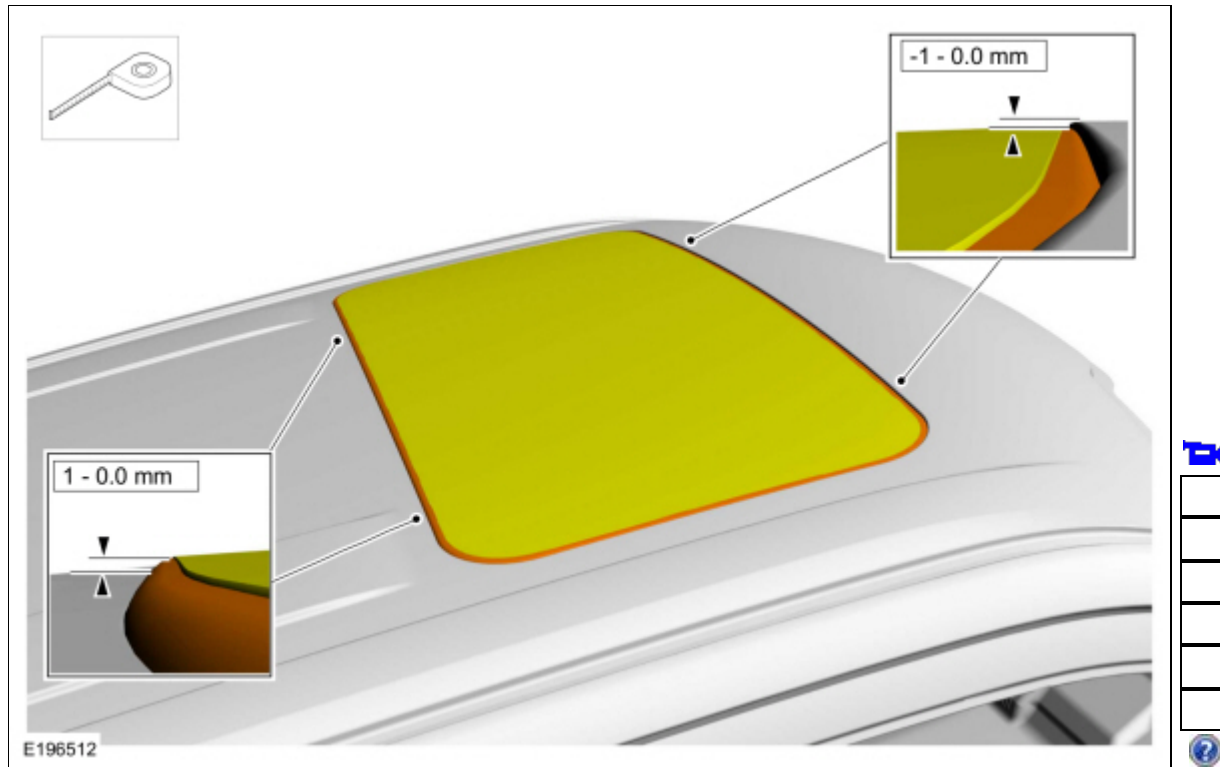
Adjustment

NOTE: The front sliding glass panel initialization procedure must be done when repairs are carried out on the roof opening panel system, including: any time the roof opening panel motor has been removed, the roof opening panel glass has been removed or adjusted, or if the roof opening panel frame has been removed.

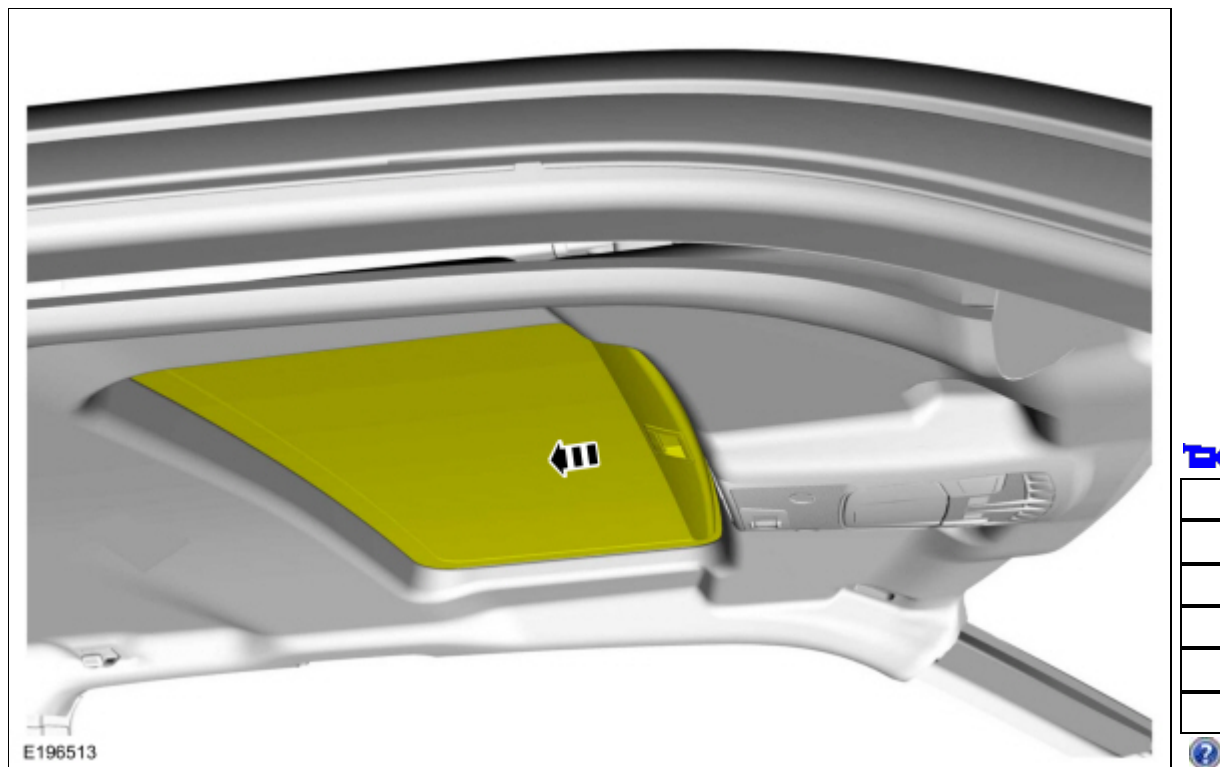
1. Fully close the roof opening panel.



2. Measure the front and rear of the roof opening panel glass to roof clearances as shown.

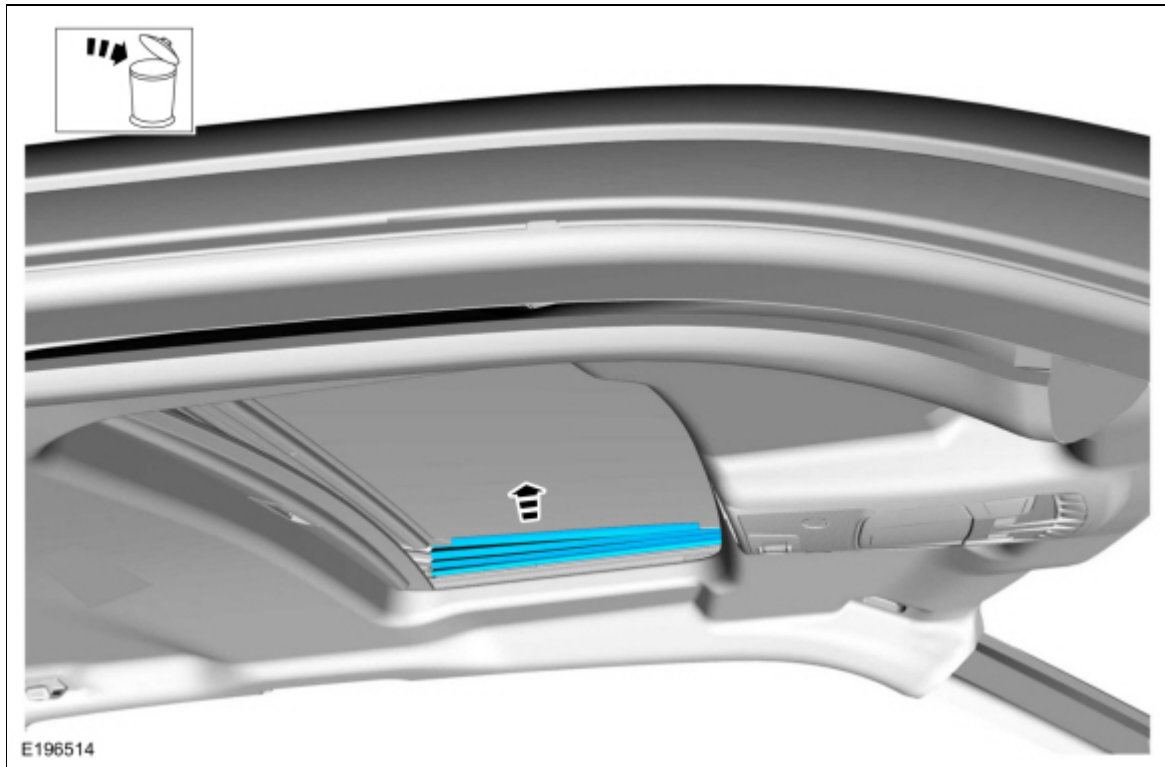


3. If adjustment is needed, fully open the roof opening panel shield.



4. **NOTE:** LH side shown, RH side similar.

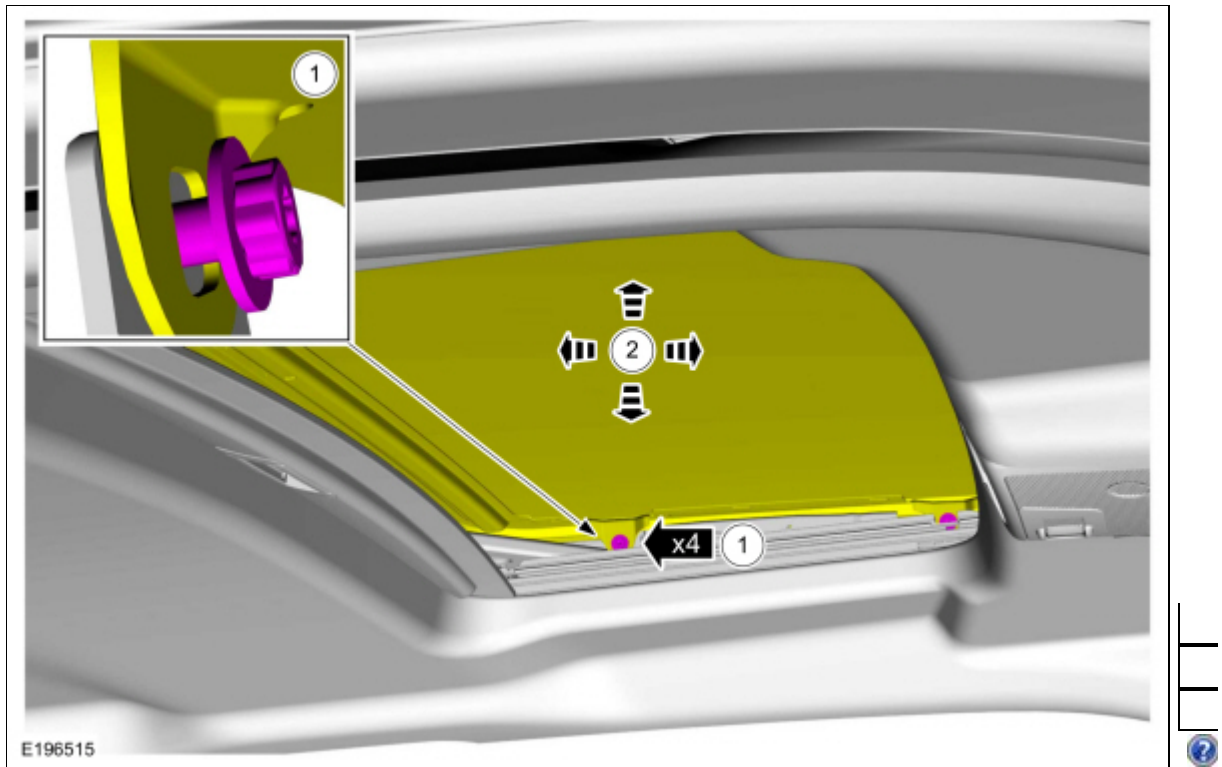
On both sides, remove the roof opening panel blind by pulling inward on the top and bottom of the roof opening panel blind and discard.



5. Adjust the roof opening panel glass.
 1. **NOTE:** *LH side shown, RH side similar.*

On both sides, loosen the retainers to adjust the roof opening panel glass.
Torque: 35 lb.in (4 Nm)

2. Adjust the roof opening panel glass as necessary.



6. If any adjustment was made, initialize the roof opening panel glass.
Refer to: [Power Roof Opening Panel Initialization](#) (501-17A Roof Opening Panel - Vehicles With: Roof Opening Panel, General Procedures).

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