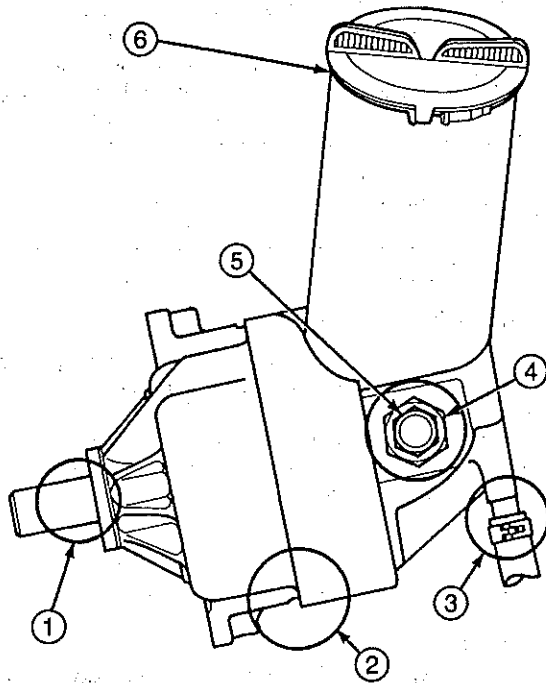


SERVICE PROCEDURES (Continued)

Leakage Areas, Power Steering Pump Oil Reservoir Filler Cap and Connection, Ford C-II Pump

NOTE: For repair and replacement procedures in the following chart, refer to Section 11-02A.

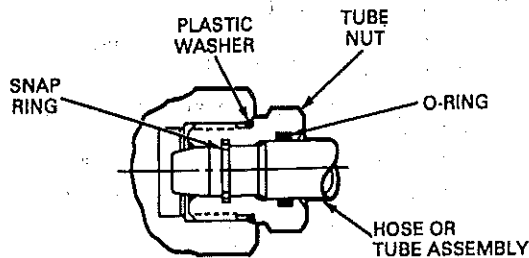


G2933-D

CAUTION: Do not overtighten.

NOTE: Use of a tapered shaft may be required to stretch Teflon® washer to allow for installation onto tube nut.

Leak Category	Required Service
1. Rotor shaft seal	Replace pump.
2. Reservoir O-ring seal	Replace pump.
3. Power steering return hose	Reposition or replace power steering return line clamp.
4. Power steering pump valve outlet fitting	Tighten power steering pump valve outlet fitting 35-54 N·m (26-40 lb-ft). If leak continues, replace pump.
5. Hose tube nut	Tighten pressure hose tube nut to 41-54 N·m (30-40 lb-ft). If leak continues, remove tube nut and inspect Teflon® washer. Replace if required. If leak is due to pressure hose assembly O-ring, replace hose assembly.
6. Power steering pump oil reservoir filler cap	Check for damaged or missing power steering pump oil reservoir filler cap or dipstick. Check oil level, and correct as required. If leak continues, replace pump.



C-II POWER STEERING PUMP QUICK CONNECT FITTING

G7236-C